

Work Order ID 61538 - 2

Monday, August 30, 2010 10:36:42 AM

BLUE



Page 1

Item ID: D206-648-013

Revision ID:

Item Name: GHW Modification

Start Date: 8/30/2010 Start Qty: 8.00

Required Date: 9/9/2010 Req'd Qty: 8.00

Reference:

Approvals: Process Plan: YMF

QC:

Date: 10-8-30 Tooling:

Date:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D206-648

Rev B

100

0.00



DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D206-648-013
CHG002

0.00

8/30/10

HJ for BG 10-9-03

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

10/9/13 se 8x

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

8/30/10

(x2)

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Page 2

Item ID: D206-648-013

Accept

Revision ID:

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Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130



Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D206-648-013

0.00

0.00

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00



Cust Item ID:

Customer:

Setup Start

Stop

Run Start

Stop

10/9/27 (2)

10/09/27
MF
10-9-27

Picklist Print

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Page 1

Work Order ID: 61538

Parent Item: D206-648-013

Parent Item Name: GHW Modification



Start Date: 8/30/2010

Required Date: 9/9/2010

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A 05.09.23 New issue KJ/JLM
IPP Rev:B 07-12-05 ECN 1080p DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN3C37A

Purchased

No

110

Each

97.0000

4

32



BOLT



10/9/13 SP

Location

Loc Qty

Loc Code

ST354

97

110396

1

110890

17

110898

4

111775

11

112454

1

114761

12

114801

50

16
17
4
10

AN960C10

NAS1149C0363
R

Purchased

No

110

Each

0.0000

4

32



WASHER

D2652

Manufactured

No

110

Each

156.0000

8

64



Bushing



1113524 10/9/13 SP

10/9/13 SP

Location

Loc Qty

Loc Code

FG

44

31985

44

ST020

112

61197

112

64

Picklist Print

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Parent Item: D206-648-013

Parent Item Name: GHW Modification



Start Date: 8/30/2010

Required Date: 9/9/2010

Start Qty: 8.00

Required Qty: 8.00

D3414-041

Manufactured No

110

Each

2.0000

2

16



g Assembly



10/9/13 sf

Location

Loc Qty

Loc Code

ST473

2

53354

1

61060

1

1 361521 48

10/9/27

ATTN BLUE

MS21043-3

Purchased

No

110

Each

2,733.000

4

32



Nut



10/9/13 sf

(32)

Location

Loc Qty

Loc Code

FG

76

103691

76

ST301

2657

109147

49

111383

46

112314

2562

32

FOR INSTALLATION INSTRUCTIONS/REQUIREMENTS AND TECHNICAL INFORMATION SEE APPLICABLE
DART INSTALLATION INSTRUCTIONS.

REFERENCE ONLY

8

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D206-648-011	GROUND HANDLING KIT
	X	D206-648-013	GROUND HANDLING KIT
8	8	D2652	BUSHING
2		D2659	GHW LUG
	2	D3414-041	LUG ASSEMBLY
4		AN3-37A	BOLT
	4	AN3C37A	BOLT
	4	AN960C10	WASHER
4		AN960JD10	WASHER
4		MS21042-3	NUT (OR MS21042L3)
	4	MS21043-3	NUT

RELEASE
09/02/16

B	INSTALLATION AND WEIGHT AND BALANCE INFORMATION TRANSFERRED TO DART INSTALLATION INSTRUCTIONS D206-642. ALL HARDWARE UPDATED TO SS HARDWARE.		AJS	08.09.24
A	NEW ISSUE		JB	97.11.03
REV.	DESCRIPTION		BY	DATE
DESIGN	JB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.	REV. B	
MFG. APPR.	N/A	D206-648	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		GND HANDLING WHEEL (GHW) INSTL	NONE	
DATE	08.09.24		<small>COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	